

# **SAN JOAQUIN VALLEY UNIFIED AIR POLLUTION CONTROL DISTRICT**

## **DRAFT STAFF REPORT RECOMMENDATIONS ON AGRICULTURAL BURNING**

April 14, 2010

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### **Chapter 3: Analysis of Affected Crop Categories and Recommendations**

In 2005 and 2007, District staff evaluated several alternatives to open burn for the crop categories identified in the CH&SC. While most of those crops and materials are already subject to the requirements of Rule 4103 and are prohibited from being burned, there were no technologically or economically feasible alternatives available for some crops and materials at the time. District staff considered the relevant factors of the technological feasible alternatives for the remaining crops/materials, specifically for the June 1, 2010 burn prohibition crops. District staff has analyzed the technologically feasible alternative that appeared to be the most viable method to open burning for each of the affected agricultural crop in the SJVAB. Further discussion on the burning and alternative emissions from these crops, including the cost analysis, are presented in the following chapters of this report. This chapter analyzes the crop categories that are allowed to be burned until June 1, 2010 and provides draft recommendations on whether to allow or prohibit open burning of those materials after this date.

During the research process, District staff has worked closely with the ag industry representatives and other agencies to address the burn prohibition requirements for various crops. The ag industry representatives has conducted extensive research and effort to provide District staff with key information to help move this project forward. The information pertinent to further analysis included economic data, costs for chipping and burning, description of operation, and other documents. The ag industry has made significant progress over the years in reducing emissions from open burning through research, development, and implementation of viable alternative methods. However, there are concerns for some crops where growers have not been able to identify technologically or economically feasible alternatives.

### 3.1 SURFACE HARVESTED PRUNINGS

#### 3.1.1 Almond, Walnut, and Pecan Prunings

##### Summary and Recommendation

**Table 3-1 – Summary of Analysis**

Surface Harvested Prunings	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
Almonds, Walnuts, and Pecans					
<i>Farms Less than 100 acres</i>	<i>Soil Incorporation</i>	<i>Some Operators</i>	\$38	10.0%	Yes
<i>Farms 100 acres or more</i>	<i>Soil Incorporation</i>	<i>Some Operators</i>	\$38	8.5%	Yes

##### *Recommendation:*

Base on the considerations and analysis for prunings from almonds, walnuts, and pecans, District staff recommends the following:

The District would provide limited burn allocation for surface harvested prunings from almonds, walnuts, and pecans according to the following:

1. Prohibit burning of prunings for each agricultural operation whose total nut acreage (i.e., almonds, walnuts, and pecans) at all agricultural operation sites is 3,500 acres or more.
2. For each agricultural operation whose total nut acreage at all agricultural operation sites is less than 3,500 acres,
  - a. Allow burning of up to 20 acres of prunings per year, and
  - b. Allow burning of additional prunings, provided:
    - i. The operator submits to the APCO before the pruning operation is completed, a representative cost estimate(s) for shredding all prunings generated by the total nut acreage at the agricultural operation site. The cost estimate(s) shall reflect shredding in a time frame that allows the operator to proceed with established post-pruning cultural practices.
    - ii. The APCO determines that either the submitted cost estimate(s) represent(s) an unreasonable financial impact to the operator, or that adequate shredding services are not available in time for the operator to proceed with established post-pruning cultural practices.

### Description and Findings

Although the pruning methods will vary among growers, nut crops in general would have similar or common practices. So, unless otherwise noted, the following description for nut crops applies to almonds, walnuts, and pecans.

Nut trees are usually pruned after harvesting, either late or early in the year. In the past, growers generally open burned nut prunings to dispose of the material. However, many growers have found alternative ways to convert prunings into something useful such as soil amendment, dust control on unpaved surfaces, compost material, or fuel for biomass power plants. According to published documents and stakeholder comments, most nuts growers are currently shredding the prunings and leaving the materials on the orchard floor. Stakeholder comments include growers, vendors, and custom shredders. The ability to shred the materials varies among growers of different size farms and regions. One top nut grower in the SJVAB has continued to help minimize impact on air quality through environmentally responsible efforts, which include a contract with a biomass power plant to take its orchard removals and prunings. In 2008, another farm of several thousand acres initiated cultural practices and equipment necessary to shred all of the prunings rather than burn. District staff has also received comments from growers and custom shredders indicating that shredding of nut prunings has been a successful procedure in the farming operation, particularly for walnuts for one grower. However, there were also concerns from other growers regarding the burn prohibition for the prunings of nut crops.

A primary concern that some almond and walnut growers have is preventing the pruning material from interfering with the harvesting of the crop. Some of the existing shredding equipment currently shred the materials from one inch to a few inches in size.

One problem that some growers have experienced with chipping is the build up of chipped material on the ground, which slows the decomposition process. This situation can then cause the chipped material to be picked up during harvest. Some growers till the shredded material to help the decomposition. A grower noted that all pecans are no till operations whereas only a third of walnuts are no till operations. Although tilling could be done to bury the chipped material to promote faster decomposition, growers try to minimize the number of tractor passes in their orchards.

According to ag representatives, the almond hullers indicated that the impact of almond prunings or chips has been problematic. The chips are picked up with the almonds during the harvest process. The chips pass by the “detwiggers” which remove the larger sticks and branches that may get knocked down during

the typical harvest process (shaking, sweeping and pick-up). The product then goes to the almond hullers/shellers, which separate the hull and shell from the almonds. Growers want to keep the harvest as clean as possible in order to maximize the price they receive from the almond hull processors that convert the hulls into animal feed. In order to keep the ground surface free of pruning material at harvest time, many growers have mostly relied on removing the pruning material from the field and open burning the pruning material.

Ag representatives also provided the following information to the District. The hull has significant feed value to dairies, and hulls with 15% fiber content or less are considered "prime hull" and receive the highest value. The next product is "hull and shell" which is limited to a fiber content of between 15% and 29%. And lastly, the shell or any product that has greater than 29% fiber content has little value and hardly any market. The almond hullers that the ag representatives spoke to estimate a five percent to 11% loss in prime hull revenue due to the presence of chips. Prices vary from year to year, but prime hull sells for significantly more than hull and shell. During a survey that the ag representatives conducted in 2009 for the purposes of developing comments for Rule 4103, prime hull was selling for \$75 per ton, while hull and shell was selling for \$45 to \$50 per ton. Chips are high fiber content and when picked up with the hulls during the hulling process, they can significantly shift the fiber content. One huller estimated that the 4,000 tons out of 35,000 expected tons were shifted from "prime hull" to "hull and shell" due to the existence of chips. This was an 11.4% loss amounting to \$120,000 in lost revenue. Another huller lost an estimated five percent of their "prime hull sales" due to the existence of the chips.

For walnuts, the hulls are not used for feed; however, growers still need to keep the harvest clean in order to minimize any negative impacts during the processing of the nuts. According to the ag representatives, the walnut growers and walnut processors have indicated that the primary issue is that the chips plug the lines at the processor, especially under wet conditions. Walnuts are typically harvested from mid-September through mid-November. About half of the time, rains during the fall begin before the harvest can be completed. Since the prunings occur in the winter, it is impossible to get a chipper into the orchard until after the rains subside. The chips do not decompose in the six to seven months between the pruning and the beginning of harvest. This is where the plugging occurs. The wet chips impede the ability to move the walnuts through the ductwork at a huller/dehydrator and processor, as the chips are picked up with the walnuts.

Ag representatives stated that walnut processors have also expressed concern with the chips being left in the orchard due to concerns over food safety. Since the chips are an organic material, they are subject to mold growth. If this mold is picked up during harvest, it can create a significant food safety issue in terms of

the potential for aflatoxin. Food safety has become the number one issue of concern for the tree nut industry, and any issue that would confound food safety would be problematic.

As the trees are pruned late in the year, the ground is usually too wet to run heavy equipment in the field in order to chip the prunings. Growers will then wait for the ground to dry but they can only wait for a limited time as they need to spray and irrigate their fields early in the year and the pruning material can interfere with these operations. This gives the growers a short window of opportunity to have their prunings chipped. Some growers usually find it more conducive to their operations to gather the prunings and burn them.

For growers that shred the pruning material as an alternative method to open burning, the practice varies among nut growers. In addition, the pruning practice for the growers in the northern region appears to be different than the southern region. Growers could shred the prunings by renting, purchasing, or borrowing special equipment, or by hiring a custom shredder. These options depend on the availability of the custom shredder or the equipment. Costs for the options above also vary; however, District staff has analyzed the cost of hiring a custom shredder as the likely alternative (see section on Costs for analysis) for growers that own smaller farms. Custom shredders currently charge a two hour minimum fee to shred nut prunings. The average charge is around \$260 per hour for a total of \$520 for two hours. Purchasing a special shredding equipment that can shred the material into fine pieces to address the issue with the chips being picked up during harvest season could cost over \$300,000 and is an expensive option and less likely for a small grower.

Ag representatives, custom shredders, and growers have mentioned that there is a shredder in the market which can shred the prunings into smaller pieces, thereby reducing problems during the harvest season. The shredder can also operate in all weather conditions, including the raining season. The vendor of the shredding equipment has indicated that 48 of those shredders are currently available for the industry and that previous shredding equipments have been sold mostly to growers where some also provide custom shredding service. One of the custom shredder indicated that most growers that farm over 3500 acres typically shred their own material and that it would be more costly for a grower that farms less than that to purchase the same shredder. District staff is aware of at least three custom shredders in the SJVAB that operate a total of five of those shredders and another two contractors that do custom shredding. There are also several types of other shredding equipment available, where some may require more passes in order to shred the prunings into acceptable sizes.

The Jack Rabbit equipment is typically used to remove the material from the orchard. Transporting the material to composting facilities appear to be less common among growers compared to shredding the material onsite or taking the material to the biomass power plants. According to biomass power plant operators, some biomass power plants purchase some, but not all, of these prunings. The preferred alternative at this time for most pruning material is to shred and leave the material on the ground, since it can be more efficient than chipping and transporting the material offsite. Some growers have found that shredding and incorporating the materials back into the ground helps replenish the soil with nutrients. Several growers are also moving towards lighter pruning, which are about one-fifth of what they used to be. Since 2007, the amount of almond prunings burned has been reduced by over 22,000 acres, or 76 tons of PM<sub>2.5</sub>. The amount of burn acres from walnut prunings has also been reduced by over 5,500 acres, or over 13 tons of PM<sub>2.5</sub>. The category for pecan prunings has shown a slight change in open burning; however, prunings are also shredded and left on the ground. The overall amount of emissions reduced since then could be even higher as a result of lighter prunings.

Over the past ten years, the Natural Resources Conservation Service (NRCS) has encouraged growers to chip or shred the prunings from almond and walnut orchards by providing a cost-share basis through the Environmental Quality Incentives Program (EQIP). According to NRCS staff, it is uncertain how long this program will last. Many of the growers shred the material on site through this program, which helps reduce NO<sub>x</sub>, VOC, PM<sub>10</sub>, and PM<sub>2.5</sub> emissions generated from open burning. According to NRCS, the program resulted in an average of 120,333 acres of almond and walnut prunings chipped per year in the SJVAB from 2007 to 2009. Along the same years, the average amount of almond and walnut prunings burned from the District's database was 68,802 acres per year. According to the County Agricultural Commissioner's data for Calendar Year 2008, the total harvested acreage for both of those crops in the SJVAB was 753,515 acres. The total harvested acreage for pecans is 611 acres, or 0.08% of the total nut harvested acreage. See table below for a summary of the alternative methods for almond and walnut prunings. Pecans are not included in the analysis below because NRCS data only addresses almonds and walnuts.

**Table 3-2 – Analysis of Alternative Methods for Almond and Walnut Prunings**

<b>Surface Harvested Prunings from Almond and Walnut Crops</b>	<b>Acres</b>
Total Harvested Acreage for Almonds	625,814
Total Harvested Acreage for Walnuts	127,701
Total Harvested Acreage for Almonds and Walnuts	753,515
<b>Estimated Acreage Pruned per Year<sup>1</sup></b>	
Chipped/Shredded Acreage of Almond & Walnut Prunings per year (NRCS)	120,333
Open Burned Acreage of Almond & Walnut Prunings per year (District)	68,802
Estimated Acreage from Alternative Disposal of Almond & Walnut Prunings <sup>2</sup>	187,623

<sup>1</sup> Assume Pruning is done in alternate years:  $[(753,515) / 2] = 376,758$ . The *2008 Almonds Costs and Returns Study* and *2007 Walnuts Costs and Returns Study* use alternate years for pruning of mature orchard. Both studies analyzed the alternative method of chipping and shredding onsite and indicated that the practices will vary among growers and regions.

<sup>2</sup>The remaining acreage is likely to be voluntary disposal through alternative methods to open burning, such as shredding, chipping, biomass fuel, or other methods, and without the EQIP program.

Base on the table above, if growers prune the harvested orchards during the dormant period every other year, the actual amount of acres pruned per year would be about 376,758 acres. Based on the analysis above, about 18% of the acreage pruned per year is contributed to open burning, while most of the growers are using other alternative practices rather than open burn.

According to GrowingProduce.com, the 2009 Top Nut Growers make up about 228,000 of nut acreages in California. Out of the 25 Top Nut Growers, 18 of those growers are in the District's burn permit database or the Conservation Management Practices (CMP) database. The 18 growers make up about 183,154 acres of nut crops. Pistachios contribute to about 16% of the total acreage in the SJVAB, therefore the estimated acreage for almonds and walnuts for SJVAB growers is 154,327 acres, which is about 20% of the total nut acreage in the SJVAB. Twelve of those growers are over 3,500 total farm acres of nut crops. However, as previously mentioned, at least two growers in this group are either shredding the pruning material or taking the material to the biomass power plant.



### 3.1.2 Prunings from Grape Vines and Grape Canes

#### Summary and Recommendation

**Table 3-3 Summary of Analysis**

<i>Surface Harvested Prunings – Vineyard Materials</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
Grape Vines	Soil Incorporation	Yes	N/A	N/A	N/A
Grape Canes	Soil Incorporation	Yes	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

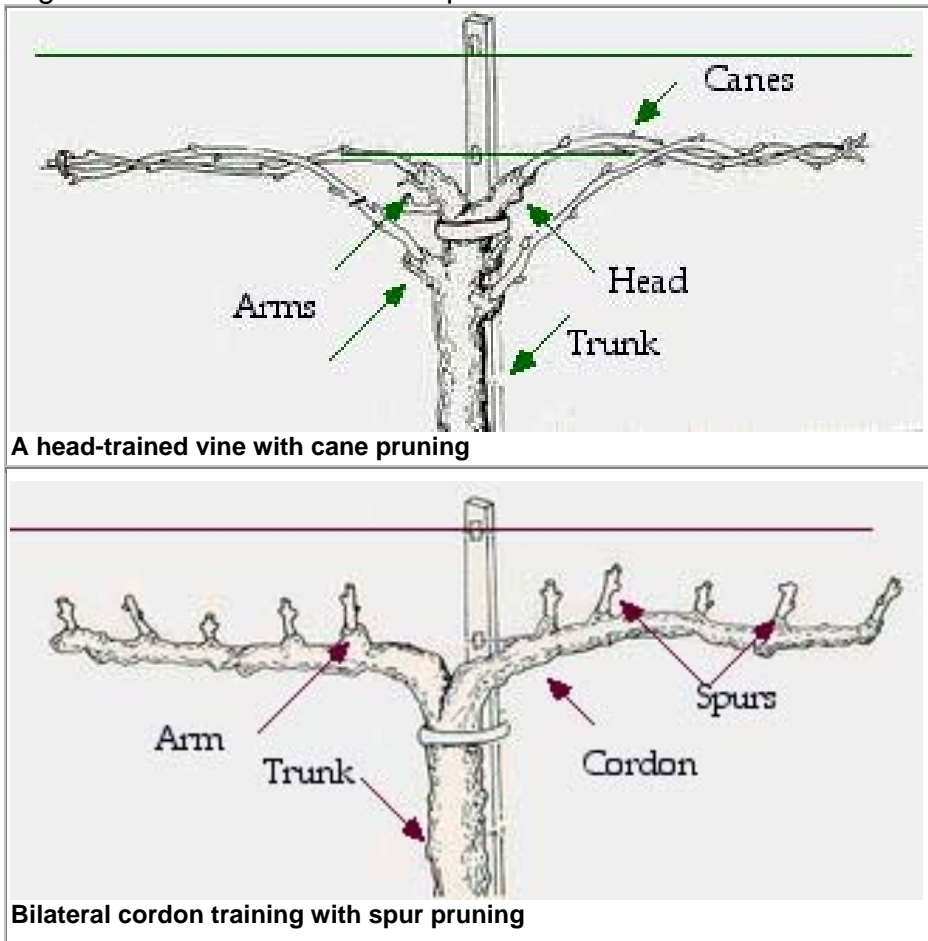
As shredding and soil incorporation of prunings from grape vines and grape canes are already widely practiced, District staff considers soil incorporation to be a viable alternative to open burning and recommends that prunings from grape vines and grape canes be prohibited from open burning.

#### Description and Findings

This category does not include grape attrition. According to the District's policy, attrition is vegetative materials not associated with pruning (as defined in Rule 4103) or orchard removals. Attrition materials include the incidental cuttings of dead or broken branches, tree mortality, water sprouts or suckers, or other damage to tree crops. Attrition materials may be burned provided that the materials are listed on a valid burn permit and daily burn authorization is granted.

Grape vines are used to produce table grapes, wine grapes or raisin grapes. The grape canes and spurs from a grape vine are usually pruned once a year in the winter when the grape vine is dormant. Wine vineyards now have high tensile wire to withstand the machines that go through the rows during pruning. The pruned grape canes and any other pruned material, such as spurs, are positioned in the center of the grape vine rows and shredded. Many growers typically shred their grape vine pruning material using a tractor and a shredder. Grape canes and other materials from the grape vines do not include the prunings from kiwi crops, which are already subject to Rule 4103.

Figure 3-1 Illustration of Grape Vine and Cane



<http://www.ipm.ucdavis.edu/PMG/GARDEN/FRUIT/CULTURAL/grtrainprune.html>

According to ag representatives and growers, the shredding and soil incorporation of grape cane prunings and other pruning materials from a grape vine have been long time traditional practices of growers. According to ag representatives, growers and biomass power plant operators, they are not aware of anyone doing anything with grape canes and other pruning materials from vines, except for shredding them and incorporating the shredded material back into the soil.

### 3.1.3 Raisin Trays

#### Summary and Recommendation

**Table 3-4 Summary of Analysis**

<i>Surface Harvested Prunings – Vineyard Materials</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Raisin Trays</i>	None. Polymer & Recycling Issues.	N/A	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

District staff has considered the factors currently impacting the alternatives for open burning of raisin trays and recommends that open burning of raisin trays be allowed to continue. There is currently not enough research information for using raisin trays as fuel at biomass power plants. In addition, District staff believes that the increase to 40% of mechanical harvest for raisin production in 2009 alone has also significantly reduced the amount of emissions from these materials. As growers continue to switch to mechanical harvesting as an alternative to using raisin trays and open burning the material, District expects that open burning emissions from raisin trays will subside as well. According to the District's burn data, growers have continued to reduce open burning of raisin trays. Since 2007, growers have reduced burning of raising trays by over 27%, or 0.11 tons. District staff recommends that growers implement the practices below to control open burning of raisin trays and that the District work with the ag industry to develop any additional measures.

#### Description and Findings

Raisin trays are used in producing raisins. There are several types of drying trays used for sun-dried raisins. Wooden trays were used in the past, but have been replaced by paper trays. Due to changes in farming practices and other factors, several new paper trays have been developed. The types of paper trays available include regular paper, wet-strength paper and poly-coated paper. Both wet-strength paper and poly-coated paper trays are especially suited for protecting the raisin crop under wet conditions.

The traditional paper tray is approximately 24 inches wide and 36 inches long although other sizes are available for certain situations. The continuous tray, which consists of tray material wound into rolls of specified widths, resulted from

the development of mechanical harvest machines. The continuous paper is a heavier weight than individual trays.

Once the raisins have cured adequately and the moisture in the rolls is acceptable, normally in late September, they are ready to be collected. Raisins must be at 16 percent or less moisture content to meet the industry's incoming inspection requirements. There are several methods used for collecting the raisins and preparing them for the next step in their processing. After the raisins are collected, they are separated from the raisin trays for further processing and delivery to a raisin handler. Once the raisins are removed from the raisin trays, the raisin trays are ready for some other use or disposal.

Growers have continued to pursue alternative ways to burning raisin trays for over 50 years. Ag representatives indicated that only about 50,000 acres of vineyards using raisin trays are expected by 2015 because growers are going to dry-on-the-vine growing and mechanical harvesting, which does not include the use of raisin trays. It is expected that there will be a continual reduction in burning. The long term goal of the California raisin industry is to transition toward 100% mechanization of raisin harvest and drying<sup>5</sup>. Based on information received from the ag representatives, the historical use of paper raisin trays has been significantly reduced by over 52% since 1990. The table below is a summary of information provided by ag representatives and shows the progress made in reducing the use and open burn of raisin trays.

**Table 3-5 Raisin Tray Paper Volume History**

Year	Total Amount of Raisins in Production (tons)	Percentage of Raisins Mechanized (%)	Amount of Raisins Produced on Raisin Trays (tons)	Number of Raisin Trays (four pounds of raisins per tray)
1990	395,000	5	375,000	188,000,000
2000	432,000	10	389,000	195,000,000
2009	300,000	40	180,000	90,000,000

According to ag representatives, some growers used recycling firms to dispose of their trays in the past. The trays were then shipped to China. The growers were typically charged a fee when the recycling firms picked up the trays at the growers site. However, China has cut off import of raisin trays because of the dollar's value and the practice of sending raisin trays to China is no longer a feasible alternative.

District staff has considered soil incorporation and biomass power plants as possible alternatives; however, the materials in the raisin trays create several potential issues. Ag representatives have indicated that some growers grind and

soil incorporate their raisin trays. The raisin trays contain polymer (5%) so that the moisture on the ground can not be absorb efficiently through the raisin trays. The trays that are ground up and soil incorporated into the soil can create problems because the materials are slow to decompose and some pieces will scatter around. Growers prefer clean fields for operations, which also help keep rodents and pests away.

The raisin trays currently can not be recycled for use as fuel at biomass power plants due to the polymer in the material. According to biomass power plant operators, both Madera and Mendota power plants are permitted to burn paper. Power plant operators indicated that they are willing to work with the District to address these issues. Power plant operators are determining a way to incorporate raisin trays into their fuel and analysis is pending. Additional research is needed for the potential use of raisin trays as fuel for biomass power plants.

In efforts to help reduce and control the burning of raisin trays, Ag representatives have developed and recommended the following practices for the burning of raisin trays:

- 1) All burning locations must be attended at all times when the raisin trays are burning, by able bodied adults with adequate tools or equipment to control a fire from escaping.
- 2) All burn locations must have adequate clearance to avoid escape. The burn area should be a “fire safety zone” away from dry fields, homes, shops, garages, utility poles or utility supply lines, and other buildings or equipment. A rule to remember is to remove all combustible materials from 30 or more feet around the burn area.
- 3) Paper raisin trays must be burned in a container to avoid escape of burning embers or ash, such as a wire cage. A wire cage may be constructed out of hardware cloth or chicken wire provided that the mesh is no larger than a ½ inch opening. The cage should never be filled beyond half and should be placed in a “fire safe zone”. Using a burn barrel for burning anything is illegal.
- 4) Don’t burn on windy days.
- 5) Avoid burning near a highway or roadway. Ashes or heavy smoke can create a very dangerous situation for drivers and winds caused by vehicles could cause the fire to escape from the fire safety zone.
- 6) Don’t cause a smoke nuisance to your neighbors.

District staff will work with the Ag stakeholders to implement the recommended practices when burning raisin trays.

### 3.2 VINEYARD REMOVAL MATERIALS

#### Summary and Recommendation

**Table 3-6 Summary of Analysis**

<i>Vineyard Removal Materials</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	<i>District Percent of Return on Sales</i>	<i>Industry Stakeholder Percent of Return on Sales</i>	Economically Feasible? (less than 10% ROS)
Grapes (wine grapes only)						
<i>Farms Less than 100 acres</i>	Possibly Biomass	No. Wire Issues.	\$762 - \$1,132	55.2%	82.0%	No
<i>Farms 100 acres or more</i>	Possibly Biomass	No. Wire Issues.	\$762 - \$1,132	46.9%	69.6%	No
Grapes (raisin and table grapes)						
<i>Farms Less than 100 acres</i>	Possibly Biomass	No. Wire Issues.	\$762 - \$1,132	87.0%	129.2%	No
<i>Farms 100 acres or more</i>	Possibly Biomass	No. Wire Issues.	\$762 - \$1,132	73.9%	109.7%	No
Kiwi						
<i>Farms Less than 100 acres</i>	Possibly Biomass	No. Wire Issues.	\$762 - \$1,132	11.1%	16.6%	No
<i>Farms 100 acres or more</i>	Possibly Biomass	No. Wire Issues.	\$762 - \$1,132	9.5%	14.1%	No

\*Biomass power plants can accept vineyard removals given that wires are removed from the vines.

*Recommendation:*

District staff has considered biomass power plant as an alternative to open burning of vineyard removal materials and other factors. At this time, District staff recommends that vineyard removal materials continue to be allowed to be open burned based on the following reasons:

- There is currently no economically feasible alternative to remove the wire that is embedded in the cordon and canes to prevent damage to the chipping equipment or prevent the wires from going to the biomass power plants. Wire removal adds a significant cost to the growers. Increasing the amount of materials going into landfills is not considered a viable alternative as landfills are required to divert wood and green materials.
- Most chipping operators are not willing to chip and haul away the vineyard removal materials or would charge a higher fee, and

Description and Findings

Vineyards include both grape vines and kiwi vines because both crops require support, such as the trellis systems to help keep the fruits off the ground. Grape vines are used to produce table grapes, wine grapes or raisin grapes. The cultural practices and the type of trellis system used at a vineyard are based on the intended use of the grapes (table, wine, or raisins) and other factors. In addition to the vine and trellis wire, a vineyard may contain cross arms, as well as metal or wooden stakes and posts. Treated stakes (sometimes with metal braces) cannot be chipped and must be taken to a landfill. The posts currently being used are predominantly made out of steel. Metal stakes are removed before chipping and taken to a steel plant. The end posts can also be made out of redwood which can be burned.

According to ag representatives, disposal methods for vineyard removal materials are the same for table, wine and raisins grapes. A grower will generally grow a crop to produce specifically table grapes, wine grapes or raisin grapes. However, some vineyards provide the grower some flexibility so that based on several factors, including market prices, a grower can determine well into the production year whether the grape crop will end up as table grapes, wine grapes or raisin grapes.

Depending on the disposal method with the vineyard removal materials, the materials that help support the vine can pose several issues for the grower during the removal process. In many cases, most of the foreign material can be removed from the vine. However, there are some situations where complete removal of the material, such as wire, can be difficult and expensive for the

grower. When too much wire is embedded into the vines, chippers can refuse to chip the agricultural materials. If the wires were to be chipped along with the wood, the number of power plant operators that will accept such agricultural materials can be limited.

According to biomass power plant operators, vineyard removal materials are accepted. The only restriction with vineyard removal materials is that wire is removed and treated posts are taken out. Substantial amount of wire in the chipped material can cause problems for the biomass power plant. Other contamination (as long as not excessive) in the material, such as dirt, need to be controlled but is not a major concern to the operators since some amount of dirt is expected of all agricultural fuel. It is generally not an issue if the chipped materials are clean.

While growers can hire laborers to remove most of the wires that connect the vines, it is not practical to remove the wire that is embedded into the cordon or the canes. Ag representatives indicated that the raisin vineyards are pruned in such a way that the remaining canes are wrapped around the vineyard wire to support the crop. In order to chip the materials for fuel use at biomass power plants, ag representatives indicated that the wire must be cut more times (compare to open burn) and be removed completely from the vineyard or must be present only in very short lengths before it can be chipped. This presents an issue for vineyards where a cordon is created by wrapping the vine around the wire in the second year. As the vine grows, the wire becomes more and more embedded in the vine, making it impossible to remove. In some trellis systems, there may be as many as four wires embedded in the cordon. Ag representatives also indicated that chipping operators have reported the wire causing problems and getting wrapped around the moving parts of their machinery, and that biomass facilities prefer not to receive material with wire because the wire causes havoc with their equipment.

Ag representatives have also indicated that getting the materials chipped according to the grower's schedule has been an issue because it could take weeks or months to have a field chipped, which may be too late to plant for the next season.



### 3.3 OTHER MATERIALS

Other materials include brooder paper, deceased goats and diseased bee hives.

#### 3.3.1 Brooder Paper

##### Summary and Recommendation

**Table 3-7 Summary of Analysis**

<i>Other Materials</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Brooder Paper</i>	Landfill	Yes	N/A	N/A	N/A

\*N/A: not applicable

##### *Recommendation:*

District staff has found that the current and primary disposal method for brooder paper is landfilling. District staff considers landfills to be a viable alternative to open burning and will recommend that these materials be prohibited from being burned. The District's SMS data also shows an insignificant amount of emissions from open burning of brooder paper in the SJVAB in the last few years.

##### Description and Findings

A broad variety of fowl are raised in confined animal facilities in the SJVAB. Poultry operators use brooder paper to protect their young birds during transportation and the first few weeks of life. In general, the paper needs to easily absorb poultry droppings and disintegrate for easier disposal. District staff contacted four operators that raise poultry. Three of the operators indicated that they do not burn their brooder paper but put it in a dumpster for delivery to a landfill. A large operator that raises turkeys and chickens indicated that he doesn't "...believe that burning brooder paper is a common practice in California." District staff also contacted an operator that burns the brooder paper used for raising ducks. The operator indicated that he has alternatives to burning the brooder paper including composting the brooder paper or taking it to a landfill.

### 3.3.2 Deceased Goats

#### Summary and Recommendation

**Table 3-8 Summary of Analysis**

<i>Other Materials</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Deceased Goats</i>	Burial	Yes	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

District staff considers burial to be a viable alternative to open burning. District staff does not consider rendering to be a viable alternative to open burning due to the many issues noted for that technology. District staff recommends that these materials be prohibited from open burning. The District's SMS data also shows an insignificant amount of emissions from deceased goats being burned in the SJVAB in the last few years.

#### Description and Findings

Several published articles have noted that meat goat production has been gaining in popularity in the United States in recent years. Some goat operators confirmed that there is increased demand for their products.

The discussion below on deceased goats differentiates goats that expire from diseases (diseased) and goats that expire from other causes (not diseased).

Deceased goats that were not diseased - Whether goats are raised for their milk, their meat or their fur, goats are subject to fatal injury due to accidents, predatory animals, exposure to the elements, and other causes. Operators have experienced several particular issues in the past few years with the disposal of goats that have died from causes other than diseases. Issues have included the die off of goats due to high summer temperatures and the reluctance or refusal of rendering plants to accept goats due to concerns over the cost to collect the animals and possible diseases. Two goat operators noted that they did not know of any operators that used open burning to dispose of their goats. Instead, operators usually bury the goats on their property in as safe a manner as possible.

Deceased goats that were diseased - In the interest of protecting public health, several regulatory agencies have regulations affecting the handling of diseased animals. Two diseases of particular concern are mad cow disease and scrapie.

Bovine spongiform encephalopathy (BSE), also known as mad cow disease is a fatal disease that causes progressive neurological degeneration in cattle. Scrapie is a fatal, degenerative disease affecting the central nervous system of sheep and goats.

The California Department of Food and Agriculture (CDFA) regulates on-site carcass disposal in the case of animals suspected of succumbing to contagious disease. The California Code of Regulations, California Food and Agriculture, Division 5, Part 1, Chapter 1, Section 9141 requires that "Any person that has the care or control of any animal that dies from any contagious disease shall immediately cremate or bury the animal." Section 9142 requires that "An animal which has died from any contagious disease shall not be transported, except to the nearest crematory." And Section 9143 requires that "An animal which has died from any contagious disease shall not be used for the food of any human being, domestic animal, or fowl."

In addition, the Department of Resources Recycling and Recovery (CalRecycle) has prohibitions that impact the disposal of deceased goats. Section 17855.2 of California Code of Regulations Title 14, Natural Resources, Division 7, CIWMB, Chapter 3.1, Compostable Materials Handling Operations and Facilities Regulatory Requirements, prohibits the composting of unprocessed mammalian tissue except for certain specific instances.

In 1997, FDA published a final regulation designed to prevent the spread of BSE through animal feed. The 1997 FDA rule prohibits the use of most mammalian protein in the manufacture of animal feeds given to ruminant animals, such as cows, sheep, and goats. The regulation also requires process and control systems to ensure that feed for ruminants do not contain the prohibited mammalian tissue. In 2008, FDA published a regulation that strengthened the 1997 rule by prohibiting the tissues that have the highest risk for carrying the agent thought to cause BSE in animal feed.

When goats die from unknown causes, some operators will try to discover the cause of death by taking the carcass to a veterinarian for an examination in an effort to determine the cause of death.

### 3.3.3 Diseased Bee Hives

#### Summary and Recommendation

**Table 3-9 Summary of Analysis**

<i>Other Materials</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Diseased Bee Hives</i>	None. Disease Issues.	N/A	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

Several key considerations for diseased bee hives are that the diseases could be dormant in the frames and used equipment, as well as develop resistance to chemicals used in the sterilization process. District staff feels that there are currently no operations that appear to be viable alternatives to open burning of diseased bee hives at this time. District staff recommends that diseased bee hives be allowed to continue to be burned.

#### Description and Findings

Bees are a key component in the growing of crops. The importance of bees was noted in an article in the U.S. Department of Agriculture's science magazine, "Agricultural Research." The author Kevin J. Hackett (ARS National Program Leader, Biological Control, Beltsville, Maryland) noted in the March 2004 issue of Agricultural Research magazine that "The value of honey bee pollination to U.S. agriculture is more than \$14 billion annually, according to a Cornell University study. Crops from nuts to vegetables and as diverse as alfalfa, apple, cantaloupe, cranberry, pumpkin, and sunflower all require pollinating by honey bees. For fruit and nut crops, pollination can be a grower's only real chance to increase yield. The extent of pollination dictates the maximum number of fruits." In light of this, it is vitally important to growers that the supply and availability of bees are protected to the highest degree possible.

Artificial bee hives serve two purposes: production of honey and pollination of crops. The hives are commonly transported so the bees can pollinate crops in selected areas. Modern bee hives are usually constructed of wood and consist of several parts which include the following:

- Bottom board - this has an entrance for the bees to get into the hive.

- Brood box - is the most bottom box of the hive and is where the queen bee lays her eggs.
- Honey Super - same as brood box, but is the upper-most box where honey is stored.
- Frames and Foundation - wooden frame and plastic sheet with honey comb impression where bees build wax honey combs.
- Inner and Outer Cover - As the name implies

Beekeepers have experienced several problems in the past few years. A recent development is the problem of colony collapse disorder (CCD), a phenomenon where bees mysteriously abandon their hives. The UC Davis Department of Entomology website contains an article dated Oct. 16, 2007, about a lecture presented by UC Davis honey bee specialist Eric Mussen. The article notes the following comment: "One-third of America's honey bees vanished this past year due to the mysterious CCD, characterized by almost total hive abandonment. Nearly all adult worker bees unexpectedly fly away from the hive, abandoning the stored honey, pollen, larvae and pupae. Usually they leave in less than a week, and only the queen and a few young workers remain"

Section 29208 of California Code of Regulations Title 3, Food and Agricultural Code, Division 13, Bee Management and Honey Production, requires that "If American foulbrood is found in an apiary, the abatement shall be by killing the bees in the infested colonies and disposing of the hives and their contents, together with any other infested comb, hives, and associated appliances which are found in the apiary, in one of the following ways: If abatement is by burning, the person abating shall act in accordance with applicable air pollution control district or air quality maintenance district regulations and state and local fire control laws. If the regulations or laws prohibit burning immediately, the diseased colonies shall be sealed and placed in an enclosed structure and thereafter burned on the first date allowed by the regulation or law. All the activities shall be reported to the inspector prior to burning, who may require that burning occur only under his or her supervision."

### 3.4 WEED ABATEMENT ACTIVITIES AFFECTING SURFACE WATERWAYS, INCLUDING PONDING AND LEVEE BANKS

#### Summary and Recommendation

**Table 3-10 Summary of Analysis**

<i>Weed Abatement Activities</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Surface Waterways – Ponding and Levee Banks</i>	None. Mowing and Herbicide Issues.	N/A	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

District staff has considered the factors currently impacting the weed abatement activities affecting surface waterways, including ponding and levee banks and recommends that open burning be allowed to continue as part of weed abatement activities affecting surface waterways, including ponding and levee banks. While chemicals and mowing are available for weed control in many locations, these alternatives are not technologically feasible because of the slopes and remote locations.

#### Description and Findings

It is noted in the May 19, 2005 Rule 4103 Final Staff Report, that although some weeds and locations lend themselves to Best Management Practices (see Attachment 1 in Rule 4103), there remains a need for limited burning of some weeds. As mentioned earlier, this analysis does not include the category for “other weeds and maintenance”. The CH&SC required the District to establish best management practices in 2005 for the control of other weeds and maintenance, which includes ditch bank work, canal bank work, dodder weed, star thistle, tumbleweeds, noxious weeds, pesticide sacks, and fertilizer sacks. Since the implementation, landowners and irrigation districts have continued to do their part to reduce burning by seeking alternative ways to manage weeds. The best management practices in the rule were developed in collaboration with affected sources and are alternatives that must be considered prior to any open burning. Landowners and operators have also opted for more mechanical and chemical control of weeds and only burned at times when conditions, such as remote locations or other requirements, prevent other alternative practices.

Since 2005, open burning is no longer allowed for weed abatement activities from berms, fence rows, pasture, grass and Bermuda grass. However, open

burning is currently allowed for weed abatement activities affecting surface waterways, including ponding and levee banks. The following materials are not considered to be part of the burn allowance for weed abatement activities affecting surface waterways, ponding, and levee banks: 1) weeds that originate from outside and away from the surface waterways, ponding or levee banks and 2) any other debris or materials that are gathered from surface waterways, ponding, or levee banks, such as tree limbs or foreign materials.

According to comments and information received from ag representatives and several agencies, there are currently no feasible alternatives to burning all of the weeds along surface waterways, ponding and levee banks. Landowners and operators have considered using hand crews for removing weeds but found the alternative to be impractical. Landowners and operators typically mow and spray most of the weeds or use flame desiccation, for direct heating of residual weed foliage and over growth of weeds to assure the destruction of weed seeds. One operator discs specific sites as needed. In many remote locations along surface waterways, ponding, and levee banks, fire is the only option for effective control of weed seeds and for safety of workers.

In addition, ag representatives and agencies have indicated that burning weeds is the most effective option to slope the banks to stabilize them and allow the water to flow easily, with less erosion. Rodents, such as gophers, have also been a concern around levees, including some ground squirrels that have bored through entire levees. Standing weeds make it nearly impossible to check the banks for rodents, which can cause ditch breaks or erosions and lead to flooding of surrounding areas. Complete prohibition to open burning in these areas could also increase additional use of other chemicals for pest control.

The Federal EPA and the State and Regional Water Boards continue to push to eliminate the use of chemicals near any waterway. Recognizing these issues, many landowners and operators are controlling the use of chemicals along surface waterways, ponding, and levee banks due to concerns over runoff of chemicals from land to waterways. Ag representatives have provided a copy of the California's Porter-Cologne Water Quality Act of 1969 and related information from the federal EPA (attached as part of Appendix B), which further explains the water regulations. The California Porter-Cologne Water Quality Act regulates the discharge of waste into ambient waters, and authorizes Regional Boards to impose requirements on waste dischargers after consideration of several factors. Along with other responsibilities, the Regional Boards also regulate all pollutant or nuisance discharges that may affect either surface water or groundwater. One of the purposes of the federal Water Pollution Control Act (or Clean Water Act) is to restore and maintain the chemical, physical, and biological integrity of the nation's waters by preventing point and nonpoint pollution sources.

One operator indicated that the ability to burn occasionally would reduce the amount of chemical needed. According to the operator, the area of the banks by the water line make up about 0.2% of the agency's total acreage and only a portion of that is burned annually.

### 3.5 Prunings from Apple, Pear, Quince, and Fig Crops

#### 3.5.1 Prunings from Apple, Pear and Quince Crops

##### Summary and Recommendation

**Table 3-11 Summary of Analysis**

<i>Prunings</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Apple, Pear, &amp; Quince Crops</i>	None. Disease Issues.	N/A	N/A	N/A	N/A

\*N/A: not applicable

##### *Recommendation:*

District staff has considered the factors currently impacting the alternatives for disposing prunings from apples, pears, and quince crops and do not believe that there are technologically feasible alternatives to open burning of these materials. Depending on the amount and size of materials, it may not be feasible to require that growers place the materials into plastic bags for burial. The chemicals are preventative measures to help control fire blight, however, chemicals are not the solution to ensure complete control since the bacterial disease may develop resistant strains. District staff recommends that prunings from apples, pears, and quince be allowed to be burned to help control the spread of fire blight.

##### Description and Findings

Pome fruit including apple, pear, and quince crops are susceptible to a disease called fire blight. Fire blight is a destructive bacterial disease that kills blossoms, shoots, limbs, and sometimes the entire tree. Insects, wind, and mechanical devices can spread fire blight. According to the ag representatives and an agricultural commissioner, fire blight can destroy an entire orchard in a single season if left uncontrolled. The bacterium can be easily transmitted to susceptible tissue by contact. The equipments used to prune the tree are routinely sterilized with antibacterial agents when moving from one tree to the next to mitigate exposure to the disease or potential disease. The unrestricted movement of infected tissue will cause the disease to spread rapidly and under



certain environmental conditions (hot and wet). Containment of the infected tissue is an essential element for control.

Apple, pear, and quince prunings are burned to combat further spread of fire blight within orchards and to prevent potential infection of nearby orchards. Some operators and county ag commissioners have indicated that they are not aware of an effective treatment for fire blight. Chemicals that are used to control the bacterial disease could prove ineffective if the disease becomes resistant over time. According to an agricultural commissioner, the options for controlling fire blight that is becoming resistant to chemical means of control with Streptomycin are burning on site or disposal by placing infected plant material in double plastic bags for burial.

### 3.5.2 Prunings from Fig Crops

#### Summary and Recommendation

**Table 3-12 Summary of Analysis**

<i>Prunings</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	Percent of Return on Sales	Economically Feasible? (less than 10% ROS)
<i>Fig Crop</i>	Soil Incorporation	Yes	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

District staff has considered shredding as an alternative to open burning of prunings from fig crops and other factors currently impacting fig crops. Shredding the pruning materials in place (or soil incorporation) appears to be a common practice and the most feasible alternative to open burning of prunings from fig crops. Shredding the fig prunings and allowing it to decompose should not be a significant fruit degradation concern for fig orchard removal as the chipped material should have decomposed or be reduced in size by the time of harvest. The current mowing and sorting practices would help reduce any excessive materials from the figs during harvest. As a result, District staff recommends that open burning be prohibited for prunings from fig crops.

#### Description and Findings

Most figs are harvested as a dried crop. Figs are dried on the tree and allowed to fall to the ground. Dried figs are mechanically swept into windrows and collected and harvests are repeated at two to three week intervals. This method of surface harvesting requires the orchard grounds to remain free of excess

debris that will hinder the harvest. The harvested figs are then transported to a dry location to be sorted before being sold.

According to ag representatives, there are no fire blight issues for figs and shredding the pruning material has become a common practice. Fig crops are typically pruned by hand during the winter. The pruning materials are placed in the aisle of the tree rows and shredded in place. Operators typically mow the center of the tree rows a few times a year to manage and maintain the orchard floor.

### 3.6 ORCHARD REMOVAL MATTER FROM CITRUS, APPLE, PEAR, QUINCE, AND FIG CROPS AND ORCHARD REMOVAL MATTER FROM A TOTAL OF 20 ACRES OR LESS

In 2007, ARB concurred with the District's limited postponement to allow for the burning of orchard removal matter from 20 acres or less and other type of orchard removals. Rule 4103 defines "Orchard Removal Matter" as agricultural material generated by the removal of orchards. This includes leaves, branches, trunks, roots, stumps and untreated branch support sticks. The rule prohibits burning of orchard removal material generated as a result of land use conversion from agricultural to nonagricultural purposes.

#### 3.6.1 Citrus Crops Orchard Removal Matter

##### Summary and Recommendation

**Table 3-13 Summary of Analysis**

<i>Orchard Removal Matter</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	<i>District Percent of Return on Sales</i>	<i>Industry Stakeholder Percent Return on Sales</i>	Economically Feasible? (less than 10% ROS)
<i>Citrus Crop</i>						
<i>Farms Less than 100 acres</i>	Biomass	Some operators	\$369	11.9%	10.9%	No
<i>Farms 100 acres or more</i>	Biomass	Some operators	\$369	10.3%	9.4%	No

\*Biomass power plants are willing to take citrus crops, however, the materials are typically blend with other materials and are less desirable.

*Recommendation:*

District staff has considered the factors currently impacting citrus crops and the proposed alternative for disposal. For citrus crops, District staff has considered biomass power plants as the most technologically and viable alternative to open burn. At this time, there appears to be uncertainty in whether all of the citrus materials could be accepted at biomass power plants due to the following primary issues:

- 1) Citrus materials are less effective when burned and therefore, are treated as a fuel mix,
- 2) Impact from other materials, such as construction waste, and when those materials become more available, and
- 3) There is not enough information to determine the amount of citrus materials that could be used as fuel mix.

Based on the considerations above, District staff recommends that citrus orchard removals continue to be allowed to be open burned. However, District staff also recommends that growers allow a drying time of between eight to ten weeks for citrus materials before burning.

Description and Findings

The following citrus crops are all grown in the San Joaquin Valley: grapefruits, lemons, oranges (primarily Navels and Valencias), tangerines, and mandarins. According to the County Agricultural Commissioner's Data for Calendar Year 2008, oranges make up about 82% of the harvested acreage of citrus crops in the SJVAB. Growers typically remove old citrus orchards in the year prior to planting. Based on the District's data, orchard removals from citrus crops are spread out through the year; however planting usually occurs between February and April.

Citrus is often grown in clay-like soil that adheres to its roots. The extensive lifespan of citrus crops leads to the development of an extensive root structure that is difficult to free of soil debris when the root is removed. Clay soil, common to citrus orchards, is difficult to remove from the roots. Separating the roots from the trunk and then processing the trunk and the stump or root separately for the purpose of multiple uses increase the costs of operations, such as chipping and grinding. Furthermore, screening of chipped materials to remove excessive clay from stumps increases the overall citrus orchard removal costs to growers. It takes about six to eight weeks of drying time for a typical non-citrus orchard; citrus takes longer to dry. Growers would need to dry the material long enough so that a biomass facility will take the material and ration it.

In addition to the concerns noted above, growers, ag representatives and chipping operators have expressed several other concerns with the chipping of citrus crop orchard removal matter. Key concerns include 1) the reluctance or refusal of some power plants to accept citrus chips, 2) the additional processing and costs that are required to make the citrus chips acceptable by the power plants, and 3) whether biomass operators will take citrus once the economy improves and they start getting more construction material.

Biomass power plant operators recognize that citrus has been a problem in the past, but feel that this no longer seems to be the case as there have been considerable changes in processing the citrus materials. Biomass power plant operators have indicated that mixing citrus chips with chips from other crops helps promote better flow of the chips through their equipment. In the past, one of the issues was that clay soil could become trapped in the rootballs and damage the power plant boiler refractories. The stringy nature of citrus tree chips could also clog conveyors and material handling equipment unless the chips were finely ground. Biomass power plant operators have indicated that from 2003 to 2005, the roots seemed to be a problem initially with citrus materials getting into the conveyor systems, but later it was determined that citrus needed a drying process of around six to eight weeks, maybe shorter in hotter temperatures.

District staff has found that two biomass power plants reportedly accept citrus materials and that another facility has increased the fuel mix with citrus material to 30%. These three facilities are each located in the District's three regions. According to ag representatives, not all biomass power plants accept citrus materials and that the fuel blend is no more than 20% citrus wood for those that do accept citrus material. Ag representatives also confirmed that there is an exception to one biomass power plant, which accepts between 25% to 30% citrus blend. Biomass power plants currently burn 100% of the almond orchard chips that they receive but citrus is less effective as a fuel for the biomass power plants. To completely burn in the biomass combustors, the trunk and branches are required as a supplemental fuel source with the dense stumps. As a result, citrus orchard removals are typically used as a fuel blend at some biomass power plants and may be less desirable if more effective fuel materials other than citrus are available.

### 3.6.2 Apple, Pear, and Quince Orchard Removal Matter

#### Summary and Recommendation

**Table 3-14 Summary of Analysis**

<i>Orchard Removal Matter</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	<i>District Percent of Return on Sales</i>	<i>Industry Stakeholder Percent Return on Sales</i>
<i>Apple, Pear, &amp; Quince Crops</i>	None. Disease Issues.	N/A	N/A	N/A	N/A

\*N/A: not applicable

#### *Recommendation:*

District staff has considered the factors currently impacting the alternatives for disposing of orchard removals for apple crops, pear crops, and quince crops and has determined that there are currently no feasible alternatives that would substitute open burning of these crops. There are two factors for this consideration: 1) biomass operators will not accept treated materials and 2) requiring that these crops transport materials in closed containers is beyond what is required for other orchard removals and therefore, costs are expected to be greater. For the second factor, District staff is not aware of any chipping operators that have closed containers for this purpose. District staff recommends that open burning continue for these crops.

#### Description and Findings

As mentioned above for prunings from pome fruits, crops such as apples, pears, and quince are susceptible to fire blight, a bacteriological disease that can spread through insects, wind, and mechanical devices and kills blossoms, shoots, limbs, and sometimes the entire tree. In most cases, the on-set of fire blight is unidentifiable and can be spread by contact or exposure to other healthy orchard material. For orchard removals, the equipments used to cut or remove the tree are also routinely sterilized with antibacterial agents to mitigate exposure to the disease or potential disease.

Similar to pruning, orchard removals from apple, pear, and quince crops need to be burned to combat further spread of fire blight within orchards and to prevent potential infection of nearby orchards. As indicated by some operators and county ag commissioners, they are not aware of an effective treatment for fire blight. Growers have considered chipping the orchard removals and transporting the materials to biomass facilities. However, the primary concern with this alternative is potentially spreading the disease to other orchards during transportation. In addition, biomass operators prefer clean product and will not

accept treated materials. As a result, burning is the preferred and most viable method used in the SJVAB to dispose of these crops in order to avoid potential exposure of the fire blight to healthy trees.

### 3.6.3 Fig Orchard Removal Matter

#### Summary and Recommendation

**Table 3-15 Summary of Analysis**

<i>Orchard Removal Matter</i>	<i>Potentially feasible alternative</i>	<i>Currently in practice by operators?</i>	<i>Incremental Cost, \$/acre at 20 acres or more:</i>	<i>District Percent of Return on Sales</i>	<i>Industry Stakeholder Percent Return on Sales</i>
<i>Fig Crop*</i>					
<i>Farms Less than 100 acres</i>	Biomass	Yes	\$161	7.0%	Yes
<i>Farms 100 acres or more</i>	Biomass	Yes	\$161	5.9%	Yes

\*Analysis of fig crop will be considered as part of "Other Fruit Orchards". Reduce Burn allowance to 15 acres per location per year. No case by case determinations for additional acreage.

#### *Recommendation:*

District staff has considered the factors currently impacting the alternatives for disposing of fig orchards and recommends that open burning of fig orchard removals be reduced to less than 15 acres at a single location, per calendar year after June 1, 2010. Fig orchard removals would be considered as part of the small other orchard removals category. District staff also recommends that there be no case by case determinations for additional acreage.

#### Description and Findings

When fig orchards are removed, the trees are typically no longer productive and would be replaced with new fig orchards or are no longer an economical crop and would be replaced with other crops. There are no fire blight issues or other concerns for fig crops. In addition, the orchard materials would be acceptable at biomass power plants as an additional fuel source.

### 3.6.4 Orchard Removal Matter from a Total of 20 Acres or Less

#### Summary and Recommendation

**Table 3-16 Summary of Analysis**

<i>Orchard Removal Matter</i>	<i>Potentially feasible alternative</i>	<i>Currently in practice by operators?</i>	<i>Incremental Cost, \$/acre at 20 acres or more:</i>	<i>District Percent of Return on Sales</i>	<i>Industry Stakeholder Percent Return on Sales</i>
<i>Orchard Removal Matter from 20 Acres or Less Category*</i>					
<i>Farms Less than 100 acres</i>	Biomass	Yes	\$161	7.0%	Yes
<i>Farms 100 acres or more</i>	Biomass	Yes	\$161	5.9%	Yes

\*Reduce Burn allowance to 15 acres per location per year. No case by case determinations for additional acreage.

#### *Recommendation:*

District staff has completed the review process for the technologically feasible alternatives to open burning of orchard removal matter from a total of 20 acres or less. Biomass power plants appear to be the most technologically feasible alternative to open burning of orchard removal matter, however, due to the limiting factor of increased cost per acre for smaller acreage and availability of chipping operators, District staff believes that open burning be allowed to continue for small orchard removals. District staff recommends that the current open burning limit be reduced to 15 acres or less of orchard removal at a single location, per calendar year. District staff also recommends that there be no case by case determinations for additional acreage since the cost analysis shows that it becomes more expensive as the acreage becomes smaller regardless of the total size of the farm. In addition chipping operator typically refuses small jobs, making it difficult for many growers to remove small acreages of orchard removals. The District has increasingly refused most requests for burns that are over 15 acres.

District staff has found that limiting the acreage amount to 15 acres would be feasible based on the District's cost analysis to chip and haul the orchard removal materials to the biomass power plants, where the cost per acre appears to level out at about 15 acres or more. Further information on cost analysis can be found in the Costs section of this report. According to the burn applications,

burn permits that were approved for less than 15 acres make up for most of the burns, over 84%. District staff has found that the cost per acre could level out to as low as 10 acres for some growers; however, District staff believes that 15 acres is a reasonable limit based on the cost analysis.

### Description and Findings

Since June 2007, the District has provided limited burning allocation for orchard removal matter from 20 acres or less and has required a case-by-case economic justification of the open burning alternatives from growers before evaluating and determining whether a burn permit may be issued for farms burning less than 20 acres but are greater than 100 cumulative acres. ARB concluded that the postponements will not substantially contribute to the violation of an applicable federal air quality standard, and discussed the important role of the District's comprehensive smoke management program in preventing impacts to nearby communities. However, ARB noted that orchard removal of 20 acres or less from all other crop types must be implemented narrowly. This category includes all orchard type, except for citrus and pome fruits (apples, pears, and quince crops). As recommended above, figs would be considered as part of this category.

Growers typically need to remove some orchards every few years to keep the farm productive. Growers, ag representatives and chipping operators have expressed several concerns with the chipping of orchard removal matter from small acreage. Generally, small acreage growers are not a priority for chipping operators because of amount of materials generated compared to the time it takes to travel and move the equipment to the field. Biomass power plant operators have indicated that the large chippers are doing jobs less than twenty acres with an understanding that the cost of chipping has gone up.

Chipping operators also charge a minimum fee (or move-in fee) to the grower. As a result of the minimum charge, the per acre cost for such small removals increases as the acreage becomes smaller. Based on the District's cost analysis and information received from ag representatives, the cost per acre appears to level out at a certain acreage. The fee could vary among chipping operators and is dependent on the availability of chipping contractors, storage at biomass power plants, the crop type and density, topography, soil type, and location. Given these considerations and the fact that most growers are already chipping the orchard removals above 20 acres, District staff has used a conservative estimate for chipping costs for the analysis.

Ag representatives have indicated that when chipping operators work on small acreage jobs, growers are often forced to wait until the chipping operator plans to be in the area. This can cause significant delays in fumigation, land preparation, irrigation, and planting. Trees must be ordered a year in advance. When the



land is not prepared in time for the trees to be planted, these young trees die, at a large cost to the grower.

For farms greater than 100 cumulative acres in the SJVAB, the District has required a case-by-case economic justification of the open burning alternatives from growers before evaluating and determining whether a burn permit may be issued for less than 20 acres. District staff evaluated the economic feasibility of the alternatives based on the applications and copies of receipts, written bids, or supporting information for the economic justification. District staff has found that the case-by-case economic justification varies significantly, from net losses to the cost exceeding the ten-percent (10%) net profit threshold. Information provided by growers also supports the higher costs per acre for chipping of orchard removal for smaller acreages, which in the past has shown to be less economically feasible.

From June 2007 to February 2010, the District received a total of 1088 applications for orchard removals of 20 acres or less per year. Of those applications, the District issued burn permits for 964 applicants of various farm sizes, including those that are greater than 100 cumulative acres. However, based on the evaluation of the economic justifications, District staff issued burn permits for only 305 applications for farm over 100 cumulative acres. For the approved burn permits, the amount of acres burned relative to the amount of acres farmed is equivalent to four percent (4%), or about 8,200 acres burned from a total of 196,400 acres. Based on this analysis, the District has implemented narrowly the provisions for burning orchard removals of 20 acres or less.

### **3.7 RICE STUBBLE (STRAW)**

Until June 1, 2010, permits may be issued for the burning of rice stubble up to 70% per year of the total acreage of rice farmed by the operator. Permits may also be issued for the burning of residual rice stubble, spot burning of rice stubble, and burning of weeds and vegetative materials on rice field levees and banks.

Summary and Recommendation**Table 3-17 Summary of Analysis**

<i>Rice Stubble (Straw)</i>	Potentially feasible alternative	Currently in practice by operators?	Incremental Cost, \$/acre at 20 acres or more:	<i>District Percent of Return on Sales</i>	<i>Industry Stakeholder Percent Return on Sales</i>
<i>Rice Stubble (Straw)</i>	No. Market and Water Issues.	N/A	N/A	N/A	N/A

\*N/A: not applicable

*Recommendation:*

District staff has considered the factors currently impacting the alternatives for disposing rice stubble. Due to the fluctuation in market demand for rice stubble, which impacts growers ability to effectively remove the material, and issues with water allocation, District staff recommends that open burning of rice stubble be allowed to continue for burns at 70% per year of the total acreage of rice farmed by the operator after June 1, 2010 and until June 1, 2015. District staff will review the feasibility of a complete burn prohibition for rice stubble in 2015.

Description and Findings

Most of the rice grown in the SJVAB is grown in the northern part of the air basin. Rice is planted in the spring and harvested in the fall. Once the rice is harvested, the rice straw remains in the field for disposition. Reducing the amount of post-harvest straw residue in the rice fields is important to the successful production of the next crop. Burning has been the historical cultural practice for removing straw and residues for the California rice industry. Burning rice straw helps prepare the field for the next rice crop as burning destroys any diseases in the rice straw of the current crop.

The farming operations for rice growers in the SJVAB are different from Sacramento Valley growers, where significant acres of rice are also farmed. Rice growers in the Sacramento Valley typically dispose of their rice straw by incorporating the rice straw into the soil. Unlike Sacramento Valley where water allocations allow post-season irrigating, water cannot be delivered to agricultural operations in the Northern SJVAB in the post-harvest season due to the annual distribution schedules designated by irrigation districts. Due to the lack of available water in the post-harvest season, rice growers in the SJVAB do not use soil incorporation to dispose of their rice straw because the residue may not breakdown by planting season. Most rice growers in the SJVAB do not have access to water wells for their rice fields.

In 2007, District staff believed that rice growers could sell the rice straw to rice straw baling operators who would then sell it to their customers such as dairies. Therefore, the District prohibited open burning for 30% of rice stubble per year.

In 2009, District staff attended a meeting held by several rice growers that farm in the Escalon area. According to the growers, the baling alternative worked well for the 2007 harvest as there was a market for the baled rice straw. However, rice growers stated that they were having difficulty in their efforts to comply with the 70% burn allowance for 2009. Specifically, they were having difficulty in getting their rice straw baled and removed from their farms. The rice growers and a rice straw baling operator indicated that they have conducted several searches on alternatives to burning the rice material and there is currently no market for baled rice straw. In November 2009, a variance was approved for a group of rice growers that farm in the Escalon area to allow them to burn the remaining 30% of their acreage. Growers noted in their variance application that there were no viable alternatives currently available for disposal of the rice stubble.

According to the District's burn data for rice stubble, the annual burn acreage have fluctuated since 2006. This change is primarily due to the market demand for rice stubble. However, open burning from rice stubble have been reduced by 42% since 2005, base on a three-year average from 2007 to 2009. The market should continue to be assessed annually to ensure that rice stubble can continue to be used for other alternatives, such as dairies.

## **Chapter 4**

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# **Technological Feasibility of Alternatives to Burning**

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## **Chapter 4: TECHNOLOGICAL FEASIBILITY OF ALTERNATIVES TO BURNING**

District staff has conducted detailed research and identified several potentially feasible alternatives to open burning of agricultural materials. Some of the alternatives were previously identified during the 2005 and 2007 burn prohibition schedules. Potential alternatives for agricultural wood and agricultural non-wood materials were identified for each of the following groups: 1) vegetative and related material and 2) animal-related material.

The more common methods of disposing of agricultural material that cannot be open burned include the following:

- Some agricultural materials, like orchard removals, are primarily transported to biomass power plants for use as fuel.
- Chip or grind the material and transport it off-site for disposal or other renewable uses.
- Prunings and some field crop materials may be shredded in place, chipped onsite, or tilled into the soil.
- Some materials, such as rice straw, may be baled and sold for various commercial purposes, although the market for such product is much less than available supplies.

The potential alternatives to open burning of agricultural wood and agricultural non-wood materials are described below.

### **4.1 VEGETATIVE AND RELATED MATERIAL**

Most alternatives to open burning agricultural wood materials and pruning materials require that the agricultural materials go through a chipping, grinding or shredding process. These processes are typically used to change the agricultural wood materials into a more manageable and useable size. Some of the benefits of chipping, grinding and shredding include faster decomposition of the materials, easier incorporation into the soil, easier to process and transport, and better combustion when used as fuel at biomass power plants.

Agricultural wood and pruning material that are to be chipped need to be as free of debris as possible to prevent damage to the chipping equipment and to increase its acceptability by potential end users such as biomass power plants and other processors. Orchard removal material is usually removed from the

farm after the chipping process, as growers want a relatively clean field for planting a new crop. For pruning, growers may recycle the materials onsite or remove the material from the farm.

#### **4.1.1 Biomass Power Plants**

Biomass power plants in the SJVAB will generally accept agricultural, forestry, construction, and urban residues. The power plants burn the material in combustors to produce steam. The steam is then used to spin turbines to generate electricity.

Biomass power plants do not universally accept all agricultural material due to concerns that some materials may harm power plant machinery. Several issues have been noted concerning the types of material, such as citrus chips, that can be burned by the biomass power plants and the amount of agricultural materials that is accepted at the biomass power plants at any given time. Biomass power plant operators have indicated that these issues have been overcome over the past few years as the facilities involved have adapted in processing the ag materials to better suit the situations encountered.

Using the orchard removal materials for fuel at the biomass power plant is currently the most viable and cost effective alternative to open burning for growers due to available tax credits for biomass facilities and required agricultural offsets for some biomass power plants. However, reliance on biomass fuel as a primary alternative to burning is somewhat uncertain since there are no long-term federal or state funding commitments for the biomass facilities in the SJVAB. It is also relatively more affordable for the biomass power plants to accept urban waste than agricultural materials. Pruning materials are sometimes accepted by biomass power plants. The residents of a typical community are being charged more money to divert urban waste out of a landfill. Therefore, the urban waste is subsidized by the community in their waste payments and this provides the urban fuel to be processed at biomass plants at a more competitive price.

#### **4.1.2 Land Application/Soil Incorporation**

Applying agricultural materials to the soil is a common method of disposal of the materials. The pruning material from many tree crops and vineyards is usually gathered into windrows and shredded in place using grinders suitable for brush. The shredded material can either be left on the ground or be incorporated into the soil when the field is tilled. Over time, the material decomposes into the soil which adds valuable organic material to the soil and can lead to better water infiltration and soil quality. This practice is evolving as more growers and

equipment manufacturers innovate and collaborate to make the process work for everyone.

Current practice does not work well for all crops, especially for pome (apple, pears, and quince) fruits with concerns over the spread of diseases and for nut crops which harvest the nuts from the ground. With the exception of the potential spread of diseases from pome fruits, other operators can usually minimize or prevent this problem for other crops by taking steps to better ensure that chipped pruning material has decomposed by the time that crops are harvested or that chipped pruning material is not placed in the area where the crop is to be harvested. The pruning material can be chipped into smaller pieces using upgraded technologies that can shred the material into finer quality. The cost of this equipment will be assessed later in this report to determine if it would be economically feasible.

#### **4.1.3 Anaerobic Digestion**

Anaerobic digestion is a biological process that decomposes organic matter with minimal or no oxygen level, which results in a liquid/solid stream (digestate) and biogas that contains mostly methane and carbon dioxide. This biological process can either be found or managed through some of the following: marshes, sediments, wetlands, the digestive tracts of ruminants and some insects, landfills, many wastewater treatment facilities, and animal feeding operations and dairies. The anaerobic digestion technology that is managed at a farm or facility could include several steps in the process, such as feedstock handling/storage, preprocessing, digester, collection and storage of the biogas, dewatering of the digestate, and handling/storage of the dewatered digestate.

There are currently no commercial-scale solid waste digesters in operation in the United States even though anaerobic digesters have long been used to treat agricultural and municipal wastewater. Although, District staff has found that the anaerobic digestion technology will be installed in Emmetsburg, Iowa, in 2011, as part of a commercial scale cellulosic ethanol plant. The digestate would be used as a source to power the plant.

District staff is not aware of any facilities in the SJVAB that can process agricultural materials through anaerobic digesters on a commercial scale. In addition, it is not believed to be practical to require that growers install an anaerobic digester for the purpose of disposing the agricultural material. The agricultural materials that are subject to Rule 4103 are typically pruned or removed once a year or every few years for orchard removals. Based on these considerations, District staff will not conduct further analysis on anaerobic digesters as a viable technology in the SJVAB.



#### **4.1.4 Composting**

Composting is the process by which organic material is broken down aerobically to form a biologically stable organic substance suitable as a soil enhancer and plant fertilizer.

Agricultural material is one of the sources of organic material for composting operations. Other sources could include, but are not limited to, urban waste, biosolids, and manure. The District distinguishes the blend of organic material into two categories, composting and co-composting. Along with vegetative material, co-composting includes biosolids, manure, and/or poultry litter. The vegetative materials are a good source of nitrogen, whereas, chipped wood provides carbon to the mixture. As a result, compost and co-compost facilities sometimes accept agricultural materials either as feedstock or as amendment for the operation. Some compost and co-compost facilities also accept and store the material for other use such as fuel for biomass power plants or animal feed. Based on District's data, there are currently 19 composting and co-composting facilities in the SJVAB that might be able to accept and process the agricultural material.

Sources usually pay a tipping fee to compost operators to dispose of the material at the composting site. With competing materials from subsidized urban waste, disposal costs for agricultural materials could be higher and the accepted amount of agricultural materials could vary. This fee would be additional to other operational costs, such as chipping and transporting the material to the compost facility. These operational costs for the grower would be similar to the cost of chipping and transporting the material to the biomass power plants, which does not charge a fee for disposal. Based on discussion with the chipping operators, most of the agricultural materials that are chipped are transported to biomass power plants for use as fuel. Therefore, District staff plans to conduct the economic feasibility analysis on transporting the material to biomass power plants as a more cost effective alternative.

#### **4.1.5 Landfill**

Growers and chipping companies can take agricultural materials to local landfills for disposal. Not all landfills will accept these materials, particularly landfills designated for hazardous waste. Municipal solid waste landfills are allowed to receive putrescible waste, such as yard waste or any methane producing material. Agricultural materials accepted at these landfills may be disposed at the site but are primarily being used as alternative daily cover (ADC) to reduce odor and for vector control. State Assembly Bill AB 939 was passed in 1989 and mandated local jurisdictions to meet solid waste diversion goals of 25 percent by 1995 and 50 percent by 2000. Local agencies within California are required to

comply with the mandated landfill diversion requirement every year.

There are four landfill facilities within the District that are currently accepting organic material, which could include materials from agricultural crops and orchard removals. Similar to compost facilities, landfills also charge tipping fees for the disposal. Due to the state mandated landfill diversion requirement and the small number of landfills that are allowed to accept organic material, it is not feasible to promote agricultural material going to the landfills. District staff has considered the information above and plans to conduct the economic feasibility analysis on transporting the material to biomass power plants as a more cost effective alternative.

#### **4.1.6 Cellulosic Ethanol Production**

Cellulosic ethanol, a key next-generation biofuel, can be made from switch grass, corn stover, forest waste, fast-growing trees, wood chips and other plant material.

Advanced biofuels are those that do not rely on the corn kernel starch. In contrast, the most common type of ethanol in the United States is corn ethanol which is produced from corn with only the grain being used. Corn ethanol is primarily used in the United States as an alternative to gasoline and petroleum (first-generation biofuel).

The production of cellulosic ethanol is still predominately in the demonstration plant phase of development. At this time, District staff is not aware of any commercial plant within the SJVAB that currently uses agricultural materials for the production of cellulosic ethanol.

#### **4.1.7 Gasification for Liquid Fuels**

There are emerging technologies that can convert agricultural materials, sewer sludge, wood, trash, and plastics into diesel or biofuel. In traditional gasification, oxygen is used, but the new technique uses hydrogen and steam at nearly 1,500 degrees F to break apart the feedstock into a gas made up of its molecular components. After gasification, the resulting gas then goes through additional steps that produce water, wax, and diesel fuel. Up to 85% of the feed material becomes usable liquid fuel at the end of the process.

Agricultural wood materials can be used as a solid fuel by being burned in a combustion device or it can undergo processing to convert it into a gas or liquid fuel. Operators could choose to purchase a system given adequate space, but many of these vendors are located outside of California. For most of these situations, the agricultural wood materials are usually chipped on the farm site

and then transported to the processing facility. District staff is not aware of these types of facilities currently in operation in the SJVAB, which would indicate that these technologies are not current alternatives to burning.

#### **4.1.8 Pyrolysis**

A new biofuel derived from wood chips through a pyrolysis process has been developed. The process involves heating wood chips and small pellets in the absence of oxygen and high temperature (pyrolysis). About a third of the dry wood becomes charcoal and the rest becomes a gas. The gas then undergoes a chemical process where it is converted into liquid bio-oil. According to researchers, the new method offers environmental benefits and could reduce industrial costs of alternative fuel for conventional diesel engines. The technique is still in the early stage; therefore, use of wood chips for this process would not be a viable alternative source in the SJVAB at this time.

#### **4.1.9 Mulch**

##### **Soil Stabilization / Dust Control**

A project in Northern California gauged the use of wood chips as an alternative source for soil erosion and stability to roads and parking areas. The Road Stabilization and Improvement Demonstration Project demonstrated that the use of wood chippings not only provides stabilization and erosion control on light duty, low-use roads, parking, and access areas, but is also cost-effective when compared to the use of other road materials.

The project found that using wood chips for road use was a feasible alternative to expensive materials such as rock or shale. Other benefits resulting from the project include added value to the chipped materials, improved site and off-site water quality, improved stability, usability, and mud free road and area conditions. The project addresses the successful use of wood chippings for soil stabilization or dust control as potential alternatives. District staff is not aware of a feasible market in the SJVAB that could accept and process all of the agricultural material for use as dust control but this alternative would be considered as a similar alternative to soil incorporation and a possible option, given that the materials serve as beneficial use. Typically, operators apply the chipped material onto surfaces for nutrient value and may apply the extra material on road surfaces. In other cases, not all roads are in need of chipped materials.

##### **Hydraulic Mulch**

Agricultural material can be shredded into wood fiber and used as hydraulic mulch by Caltrans or others. Hydraulic mulch is a mixture of shredded wood fiber or a hydraulic matrix and a stabilizing emulsion or tackifier. The mixture is

typically applied to disturbed areas requiring temporary protection until permanent vegetation is established or disturbed areas that must be re-disturbed following an extended period of inactivity (Caltrans Storm Water Quality Handbooks, Section 3, Hydraulic Mulch SS-3). Caltrans uses hydraulic mulch as one of the alternatives to temporarily protect exposed soil from erosion by rain or wind. However, the wood fiber hydraulic mulches are generally short-lived, lasting only a part of a growing season, which operators may have to take into account for long-term projects. In addition, for the wood fiber hydraulic mulches to be effective, the material requires a drying time of 24-hours (Standard Specifications Sections 20-2.08).

Wood chips to be used as hydraulic mulch are required to be cleaned and free of salt and deleterious materials such as clods, coarse objects, sticks, rocks, and weeds. Such requirements may minimize efficiency during processing of the agricultural materials, and increase costs from separating the material or diverting different parts of the material to various locations for alternative use. Use of hydraulic fiber mulch has increased over the years as it has proven to be a cleaner alternative to hay or straw mulches, however, staff is not aware of agricultural material being used for the hydraulic mulch process on a market scale. Therefore, staff will not pursue this option as a feasible alternative for open burning of agricultural material.

### **Wood Mulch**

Agricultural materials could also be recycled as wood mulch. Wood mulching can be used in landscape projects or for erosion control and may be a mixture of shredded wood mulch, bark, and compost. The material is primarily used to reduce erosion by protecting bare soil from rainfall impact, increasing infiltration, and reducing runoff. Caltrans found that wood mulching can be used as temporary soil stabilization for disturbed areas awaiting revegetation and permanent cover or as a temporary, non-vegetative ground cover on slopes (Caltrans Storm Water Quality Handbooks – Section 3, Wood Mulching SS-8). As part of wood mulching, the greeneries from the agricultural materials may also be used for similar purposes and composted as necessary to kill weed seeds. However, there are limitations to using wood mulch, such as introduction to unwanted species, possible sheet erosion because the material cannot withstand concentrated flows, and the green materials may bring in unwanted weeds and plant materials. In addition to these considerations, staff is not aware of most agricultural material being used for this process on a market scale. Therefore, staff will not pursue this option as a feasible alternative to open burning of agricultural material.

#### **4.1.10 Hand Crews for Removal of Materials**

Some operators have considered using hand crews to remove materials, such as weeds, as a potential alternative for open burning. The labor-intensive removal of individual weeds is often characterized with unreasonable costs and safety issues. Additionally, hand removal of weeds is technically unfeasible due to the magnitude of weed abatement. Technological development is needed to reduce the burning of weed abatement material.

#### **4.1.11 Overseas Shipment of Rice Trays**

In the past, some growers have shipped reusable materials, such as raisin trays, overseas to be recycled. However, the alternative is no longer available for these materials.

#### **4.1.12 Water Decomposition**

In recent years, water decomposition has become more prevalent than burning rice fields stemming with the passing of the Connelly-Areias-Chandler Rice Straw Burning Reduction Act of 1991. The Act mandated the reduction of burned rice acres over a ten year period besides that which is done for disease control. Currently, rice farmers are restricted to burn no more than 25% of planted acres, or up to 125,000 acres basinwide, and have moved more to flooding rice fields to improve the rate of decomposition.

Rice farmers flail mow the rice stubble into about 4-inch sections and stubble disk it, to ensure it has contacted with the soil four to five inches deep. It is then flooded as soon as possible to keep the clods covered. Flooding the fields during the winter helps with blast and speeds decomposition, as well as providing some fertilizer benefits.

Water availability and costs for winter water are a concern but can be offset by other practices. Some disadvantages of water decomposition arise with certain weather conditions but extra precaution is taken, such as managing the water flow and battening down the hatches, to prevent damage to the rice patties. Water decomposition is a common alternative to burning and is required in areas that limit the amount of acreage that can be burned.

#### **4.1.13 Bale**

As discussed above, alternatives to burning rice fields have been sought, especially with the passing of the Connelly-Areias-Chandler Rice Straw Burning Reduction Act of 1991. Baling rice straw was a highly anticipated option when the Act was passed but has declined in viability. It is estimated that only about 3-5%

of farmers use rice straw off-field. Baling rice straw is utilized even less due to a diminished market need and cost of production. Soil incorporation and flooding rice fields are more feasible and viable alternatives while potential uses are still being explored.

## **4.2 ANIMAL-RELATED MATERIAL**

### **4.2.1 Burial**

Burial seems to be most suitable for small amounts of material. Burial requires care in site selection because as carcasses decompose, they release materials that can pollute ground water, particularly if large volumes are buried. Advantages of burial are the low cost (if the operator owns the necessary equipment) and biosecurity (no trucks coming to the farm to pick up carcasses).

### **4.2.2 Incineration**

Field incineration is only appropriate for deceased animals in those instances where the spread of disease is a concern. Decisions on how to dispose of diseased animals are deferred to local agricultural commissioners.

### **4.2.3 Rendering**

Rendering provides a much needed service to the animal industries in the SJVAB and is subject to certain government food safety and environmental regulations. There are six rendering plants in the SJVAB. Five of the plants are independent operations and collect animals from other sites. The sixth plant is an integrated plant and operates in conjunction with its affiliated animal slaughter and meat processing plants.

In most rendering systems, raw materials are ground to a uniform size and placed in continuous cookers or in batch cookers, which evaporate moisture and free fat from protein and bone. A series of conveyers, presses, and a centrifuge continue the process of separating fat from solids. The finished fat (e.g., tallow, lard, yellow grease) goes into separate tanks, and the solid protein (e.g., meat and bone meal (MBM) and poultry meal) is pressed into cake for processing into feed. Other rendering systems are used, including those that recover protein solids from slaughterhouse blood or that process used restaurant grease.

The five independent rendering plants provide pick up and delivery for their customers. The plants do not allow public drive-up delivery in order to better control traffic at the plant and the quality of the animals processed. The pick up and delivery service is not available to any operator that has animals available for

several reasons. A key reason is the traveling expense which may make it impractical to pick up small numbers of carcasses.

Rendering companies have certain regulatory and operational restrictions regarding the condition of the carcasses they process. In addition to complying with regulations governing diseased animals, rendering companies will generally not accept carcasses that do not remain intact when handled. Depending upon the end product of the rendering process, there may be other restrictions on carcass quality and condition. Although this alternative is available, District staff does not consider rendering to be a viable or feasible alternative. District staff considers burial and incineration (for deceased animals with diseases) to be viable alternatives, which are current practices for the industry.

#### **4.2.4 Sterilization**

For bee hives of diseased colonies that must be destroyed, disease experts recommend that the frames and combs be burned in a pit and the ashes covered. The heavy woodenware (supers, tops and bottoms, etc.) may be sterilized by scraping them clean (the scrapings should be burned) and scorching the inside surfaces. The scorching can be done with a propane torch with particular attention being paid to cracks and corners. If large quantities of supers are to be scorched they may be stacked and painted inside with kerosene and lit. To sterilize large quantities of equipment, operators could set up a barrel with a boiling lye solution. The woodenware should be immersed in the solution and boiled until clean. Frames may also be sterilized in this manner.